Amendments to the Claims:

This listing of claims will replace all prior versions, and listings, of claims in the

application:

Listing of Claims

1. (Currently Amended) A system for the preparation of tooling sheets ~~involving~~

~~generating tooling sheets wherein the~~ comprising a record of recommended cutting

conditions for a cutting tool, the cutting tool comprising a combination of ~~the~~ a tool body, an

insert, and a material of the insert ~~are recorded, wherein there is provided;~~ the system

comprising:

a cutting tool selection device ~~which~~ configured to interactively ~~selects~~ select cutting

tools in accordance with a ~~previously defined~~ cutting tool selection method~~,~~; and

a tooling sheet preparation device ~~which defines~~ configured to define the

recommended cutting conditions for the selected cutting tools as a default, ~~and reflects these~~

~~details~~ to record the recommended cutting conditions and the cutting tools in the tooling sheet.

2. (Currently Amended) A ~~The~~ system for the preparation of tooling sheets according

to claim 1, wherein said tooling sheet preparation device ~~reflects~~ comprises recommended

cutting conditions which are updated by changing said ~~selected~~ cutting tools~~,~~ in said tooling

sheet.

3. (Currently Amended) A ~~The~~ system for the preparation of tooling sheets according

to claim 1, wherein said cutting tool selection device comprises~~,~~:

a cutting tool database search device ~~which searches~~ configured to search a cutting

tool database using as a search key at least one of~~;~~ a unique order number for each of said

cutting tools, a cutting purpose, ~~and~~ or a material of the work, ~~as a search key,~~ and ~~outputs~~ to

output a search result list for the cutting tools; and

a parameter transfer device ~~which transfers~~ configured to transfer parameters

indicating the recommended cutting conditions for ~~the~~ designated cutting tools, to said

tooling sheet preparation device, by making a declaration of intention to select the insert via

said search results list.

4. (Currently Amended) A ~~The~~ system for the preparation of tooling sheets according

to claim 3, wherein said cutting tool database search device displays said search results in

order, based on an nth step key allocated to each grouped family of cutting tools.

5. (Currently Amended) A ~~The~~ system for the preparation of tooling sheets according

to claim 1, wherein said tooling sheet preparation device comprises~~,~~ :

a computing device ~~which receives~~ configured to receive the transfer of the

recommended cutting condition parameters via said parameter transfer device, and,

depending on ~~the~~ an item, to compute ~~computes~~ a prescribed formula to ~~thereby~~ generate and

output ~~item~~ data ~~of~~ to a tooling sheet.

6. (Currently Amended) A ~~The~~ system for the preparation of tooling sheets according

to claim 1, wherein said tooling sheet preparation device comprises a recommended cutting

conditions modifying device ~~which modifies~~ configured to modify recommended cutting

conditions for at least one of said selected cutting ~~tool~~ tools, in response to ~~the~~ conditions of

use of ~~the~~ a user.

7. (Currently Amended) A method for the preparation of tooling sheets ~~involving~~

~~generating tooling sheets wherein~~comprising a record of recommended cutting conditions for

a cutting tool, the cutting tool comprising a combination of ~~the~~a tool body, ~~the~~an insert, and

~~the~~an insert material are recorded, ~~and involves;~~the method comprising:

interactively selecting said cutting tool in accordance with a ~~previously defined~~cutting

tool selection method~~, and~~;

defining the recommended cutting conditions for said selected cutting tool as a

default~,~; and

~~reflecting these details~~recording the recommended cutting condition in said tooling

sheet.

8. (Currently Amended) A computer program for the preparation of tooling sheets

~~employed~~in a system for the preparation of tooling sheets ~~involving generating tooling sheets~~

~~wherein~~comprising a record of recommended cutting conditions for a cutting tool, the cutting

tool comprising a combination of ~~the~~a tool body, ~~the~~an insert, and ~~the~~an insert material are

recorded, the computer program being on a tangible computer readable medium and, when

executed, being configured to cause the computer to execute steps comprising:~~which executes~~

~~on a computer;~~

a cutting tool selection step for interactively selecting said cutting tool in accordance

with a ~~previously defined~~cutting tool selection method, and

a tooling sheet preparation step for defining the recommended cutting conditions for

said selected cutting tools as a default~,~ and ~~reflecting these details~~recording the recommended

cutting conditions in said tooling sheet.

9. (Currently Amended) A-The program for the preparation of tooling sheets

according to claim 8, wherein said tooling sheet preparation step includes;comprises a step

for reflecting-recording said recommended cutting conditions which are updated by changing

at least one of said selected-cutting tool,tool in said tooling sheet,-. and said step is executed

on a computer.

10. (Currently Amended) A-The program for the preparation of tooling sheets

according to claim 8, wherein said cutting tool selection step includes;-comprises:

a cutting tool database search step for searching a cutting tool database using as a

search key at least one of; a unique order number for each of said cutting tools, a cutting

purpose, and-or a material of the work, as a search key,-and outputting a search result list for

the cutting tool; and

a parameter transfer step for transferring parameters indicating recommended cutting

conditions for a designated cutting tool, to said tooling sheet preparation device, by making a

declaration of intention to select an insert via said search results list, and each of said steps

are executed on a computer.

11. (Currently Amended) A-The program for the preparation of tooling sheets

according to claim 10, wherein said cutting tool database search step includes-comprises a

step for displaying said search results in order, based on an nth step key allocated to each

grouped family of cutting tools, and said step is executed on a computer.

12. (Currently Amended) A-The program for the preparation of tooling sheets

according to claim 8, wherein said tooling sheet preparation step includes-comprises a step

for receiving the transfer of said recommended cutting condition parameters, and depending

on ~~the~~ an item, computing a prescribed formula to ~~thereby~~ generate and output ~~item~~ data ~~of~~ to

a tooling sheet~~, and said step is executed on a computer~~.

13. (Currently Amended) ~~A~~ The program for the preparation of tooling sheets

according to claim 8, wherein said tooling sheet preparation step ~~includes~~ comprises a step

for modifying recommended cutting conditions for at least one of said selected cutting

~~tool~~ tools~~,~~ in response to ~~the~~ conditions of use of ~~the~~ a user~~, and said step is executed on a~~

~~computer~~.